

| NOMINAL SIZE<br>OF TAP | PITCH mm | DRILL SIZE mm |
|------------------------|----------|---------------|
| M3.0                   | 0.50     | 2.5           |
| M4.0                   | 0.70     | 3.3           |
| M5.0                   | 0.80     | 4.2           |
| M6.0                   | 1.00     | 5.0           |
| M8.0                   | 1.25     | 6.8           |
| M10.0                  | 1.50     | 8.5           |
| M12.0                  | 1.75     | 10.2          |